

5/08

DART AEROSPACE LTD	Work Order :	22319
Description: Bushing	Part Number:	D2652
Drawing: D2652 Rev. A	Qty:	500

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	MF	05.01.16	500
2	CNC-CELL	Machine as per Folio FA250 Material: AISI 303 SS Batch : M15709	TML	05/02/09	500
3	QC	Inspect Level 2	TML	05/02/09	500
4	QC	Inspect Level 8	EZ	05/02/09	500
5	CNC-CELL	Deburr as required. Break all sharp corners 0.010" max.	TML	05/02/09	500
6	QC	Inspect Level 5	EZ	05.02.09	500
7	STORES	Identify and stock	CD	05/02/11	500
8	EXPEDITING	Close W/O Inspect level 21 Cost / Part .70 suc 05/02/16 (500) - 6 Y	MF	05.02.16	500

Rev	Date	Change	Revised By	Approved
A	98.11.27	New Issue	DM	
B	02.06.13	Now machined in house.	NG	- 02.06.18

RELEASED

02/06/13 MF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	22319
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>TNL</u>	Audited by:	<u>EZ</u>	Prototype Approval:	N/A
Date:	05/02/08	Date:	05.02.08	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	PF

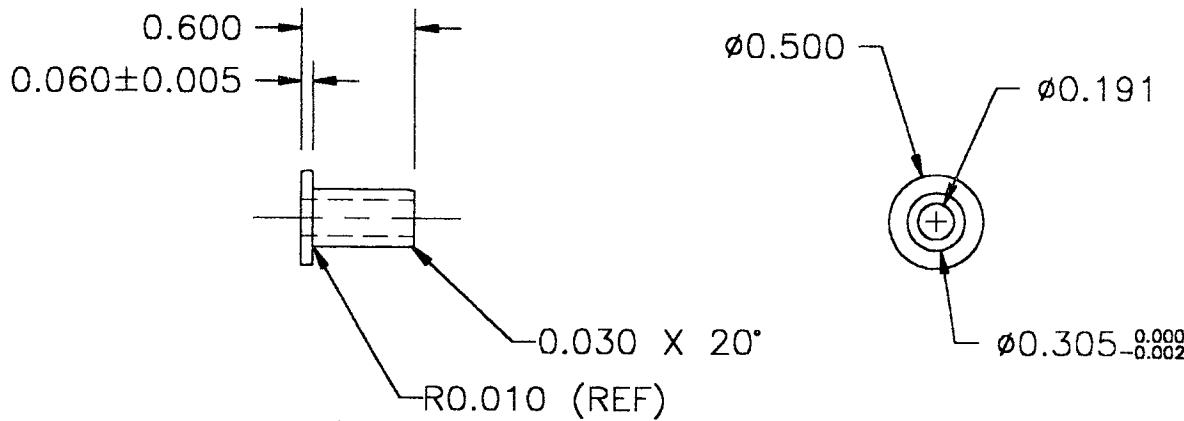
RELEASED

RF 04.01.14



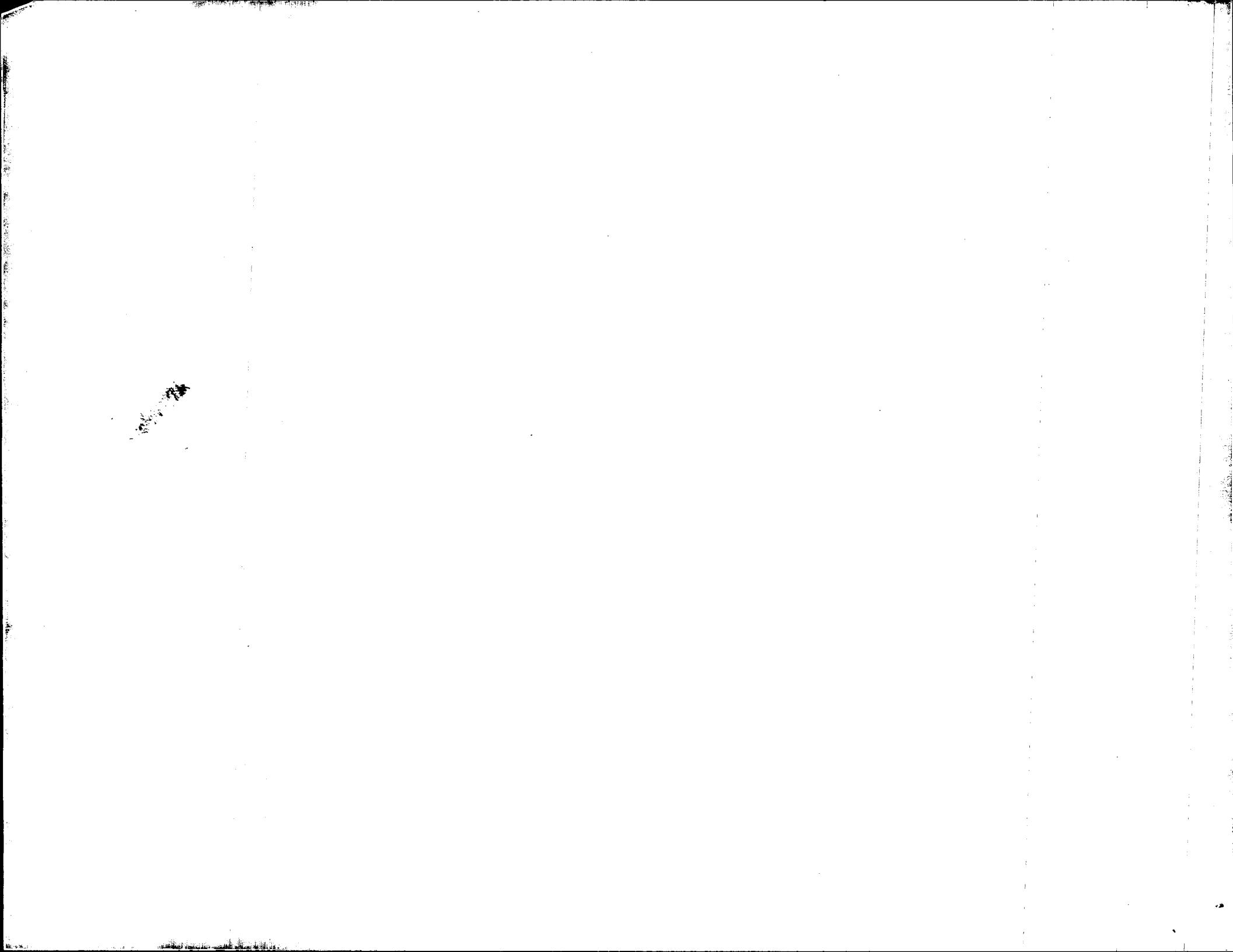
DESIGN <i>D101</i>	DRAWN BY <i>D101</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>BW</i>	APPROVED <i>D101</i>	DRAWING NO. D2652
DATE 97:03:25		REV. A SHEET 1 OF 1 SCALE 1:1

RELEASED  
97/04/25 DS



SHOP COPY  
NO. 22319  
TO  
CUTTING  
COPY  
UNCOATED  
PRINT  
S.

MATERIAL: AISI 303 SS  
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED





Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 25, 2005  
03:20 pm

Work Order No	:	0022319	Department Code:	
Project Name	:	D2652	Burden Flags	: NNNNNNNN
Project For	:	WK508	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2652	Invoice Number	:
Description	:	Bushing	Invoice Amount	: 0.00
Manufactured	:	Yes	Order Entry No	:
Amount Req'd	:	500	OE Value	: 0.00
Amount Done	:	0	Est Margin	: 0.000%
Start Date	:	01-25-05	Actual Margin	: 0.000%
Est Finish Date	:	02-28-05	\$0 Posted to Finished Goods	
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>		<hr/>	<hr/>		
Burden	: 0.00	0.00	0.00		
<hr/>		<hr/>	<hr/>		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00